

INVESTIGATION REPORT FOR MISALIGNED CUT OF 516182300 LINUS FAL ASIA

DIRECT CAUSE METHOD (PROCESS)

W1: Misaligned cut occurred due to excess PS and SF.

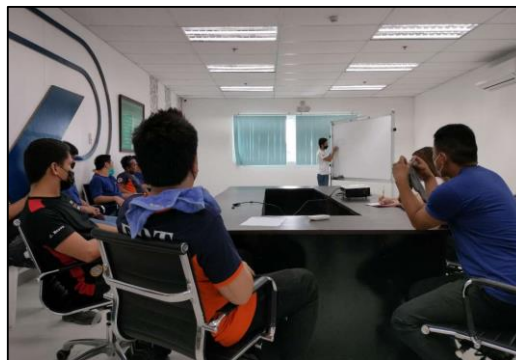
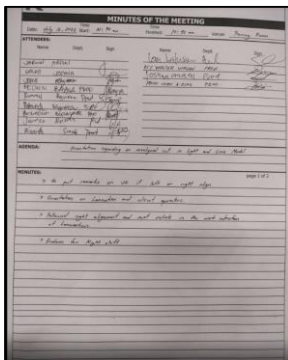
W2: Encountered problem in setting-up of side guide on diecut machine.

W3: The problem were connected in Lamination alignment.



PRODUCTION ACTION PLAN

- > To put remarks on JO if left or right alignment
- > Lamination and diecut operators will followed right alignment
- > Meeting with Lamination and Diecut operators
- > Endorsement for night shift.



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PRODUCTION IE

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